Aluminum Paint Finish:
1. To clean, wash with mild soap and water and treat like your new car finish.
2. If finish is accidentally scratched or chipped, use touch-up paint available from your dealer.
3. To protect finish, spray with vinyl protector such as Armor-all® or use a high quality auto wax and polish the surface.

Hardware:
1. All hardware will function better if it is cleaned properly.
2. Much like sterling silver, even the finest brass will react naturally to the elements surrounding it. To maintain, polish with a nonabrasive automotive or furniture wax. You may have to clean with brass cleaner if the brass tarnishes. By keeping your hardware cleaned and maintained you will be rewarded with a long lasting finish.
3. Tighten screws when necessary.
4. Clean out the interlocks on double hung windows after exposure to dust.
5. Wipe heavy dust off balance rods on double hung windows. WD–40® should not be used to lubricate balances.
6. Adjusting the balances on double hung windows requires special tools. Contact your dealer if the balances require adjustment.
7. Oil hinges on storm doors as needed with a light sewing machine oil.
8. Keep weatherstripping clean of dirt and grit for proper sealing. Wash with mild soap and water. Vinyl and rubber seals can be treated with vinyl protector.
**WARRANTY CONDITIONS**

**HARDWARE – 1 YEAR**

ProVia will replace under conditions of normal use, for as long as you own and live in the Home in which the product was originally installed, the “electrostatic” baked enamel finish if it is not free from flaking, chipping, blistering, or peeling. This warranty is transferable to one subsequent purchaser.

**GLASS - LIFETIME**

ProVia further warrants under conditions of normal use, the stainless steel DuraGuard screen against rusting, rotting, or separation for as long as you own and live in the Home in which the product was installed. Further, ProVia will replace under conditions of normal use, for a period of fifteen (15) years from the date of installation, the fiberglass or aluminum screening if it is not free from rusting, slating, or nailing.

**SCREENS – LIFETIME / 15 YEAR**

ProVia further warrants under conditions of normal use, the glass in a properly registered and warranty covered unit breaks as the result of a manufacturing defect; (2) In the event that the structure in which the product is installed is not a single family residence occupied by the purchaser, or is owned by a public or private corporation for profit or non-profit, an unincorporated association or other business entity of any type recognized by law, a church, a school, a governmental or public authority, the time periods stated in this warranty shall be limited as follows: Basic Door or Window – 5 Year (non-transferable); Storm Door Handles - 5 Year finish/90 Day mechanical; ProVia further warrants its Aluminum Storm Doors and Storm Windows against breakage as follows: (1) If the products covered by this warranty are not available, the manufacturer shall have the right to substitute a product that is of equal quality or value. The manufacturer will ship the replacement product or part to the nearest authorized dealer and the purchaser must pay for any and all labor necessary to install such product or part and for the transportation from the nearest authorized dealer to his/her residence.

For the first three (3) years after the date of installation, ProVia will offer to the original purchaser a credit toward installation of twenty five dollars ($25) for any aluminum storm door unit which ProVia determines to be defective in materials or workmanship pursuant to the terms and conditions of this warranty. It will be the responsibility of the original owner to make arrangements for installation with the dealer.

The warranty on the replacement finish, components, or parts, will be limited to the balance of the time remaining on the warranty of the original finish, components, or parts as the case may be.

Any claim must be accompanied by a copy of the Lifetime Limited Transferable Warranty and a copy of the contract evidencing purchase of the ProVia products.

**GLASS - LIFETIME / 15 YEAR**

The warranty on the replacement finish, components, or parts, will be limited to the balance of the time remaining on the warranty of the original finish, components, or parts as the case may be.

**Invent Retractable Screen System – LIFETIME**

No warranty herein covers damages resulting from improper installation, abuse, negligence, abnormal or unreasonable use (including failure to provide reasonable and necessary maintenance), damage resulting from fire, storm, water, earthquakes, wind-borne objects, strain applied to the unit by movement of the building, inadequate provision for expansion or contraction of framing materials, installation in ships or vehicles outside the Continental United States, installation with the dealer’s transfer of ownership, and provided such notice is accompanied by a check or money order in the amount of $50.00 per home.

**INVENT RETRACTABLE SCREEN SYSTEM – LIFETIME**

The warranty on the replacement finish, components, or parts, will be limited to the balance of the time remaining on the warranty of the original finish, components, or parts as the case may be.

**BASIC DOOR OR WINDOW – LIFETIME TRANSFERABLE**

No warranty herein covers damages resulting from improper installation, abuse, negligence, abnormal or unreasonable use (including failure to provide reasonable and necessary maintenance), damage resulting from fire, storm, water, earthquakes, wind-borne objects, strain applied to the unit by movement of the building, inadequate provision for expansion or contraction of framing materials, installation in ships or vehicles outside the Continental United States, installation with the dealer’s transfer of ownership, and provided such notice is accompanied by a check or money order in the amount of $50.00 per home.

**BASIC DOOR OR WINDOW – LIFETIME TRANSFERABLE**

The warranty on the replacement finish, components, or parts, will be limited to the balance of the time remaining on the warranty of the original finish, components, or parts as the case may be.

Any claim must be accompanied by a copy of the contract evidencing purchase of the ProVia products.